



Ⓐ ZM/22/00035

DOPLNĚNÍ ÚKOSU DLE POŽADAVKU TECHNOLOGA

23.2.2022

KAHÁNEK

ZÁVITOVÁ TOLERANCE

Screw threads tolerances: ISO 965-2 6g/6H

General tolerances for oxyacetylene cutting

DIN EN ISO 9013 - II B

General tolerances for laser cutting

DIN 2310 - 5 -IL up to 3mm / -IK over 3mm

VŠEOBECNÁ TOLERANCE PRO ŘEZÁNÍ KYSLÍKEM

VŠEOBECNÁ TOLERANCE PRO ŘEZÁNÍ LASEREM

Projection see: ISO 128



Surface Quality

Scale

Original-Size

Standard Color

1 : 2

A4

Name

Date

Count

Change

Name

Date

OCM-Nr.

Bend Tolerance see DIN 6930 - 2 - m

Welding Tolerance see DIN EN ISO 13920-BF

General Tolerance see DIN ISO 2768 - mk

Surface Condition see DIN ISO 1302

Laser-Cut Tolerance see

DIN 2310-5-IL up to 3mm / -IK over 3mm

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Name Versteifung

Additional Text

Mat-Nr.

Doc-Nr

2000131225

Version 01

APPROVED FOR

Serienfrei (F4)

Welding Construction according to "Werknorm 43"

Surface Quality according to "Werknorm 40"

Theor. Weight according to "KR001-2003"

Material according to "Werknorm 51"

TEIL ÜBERARBEITET

KRAU_SCHMIGE

22.10.2013

K17100

PART REWORKED

Material

Change

Theor. Weight (kg): 0.42

BS03 OPTIONAL BS10